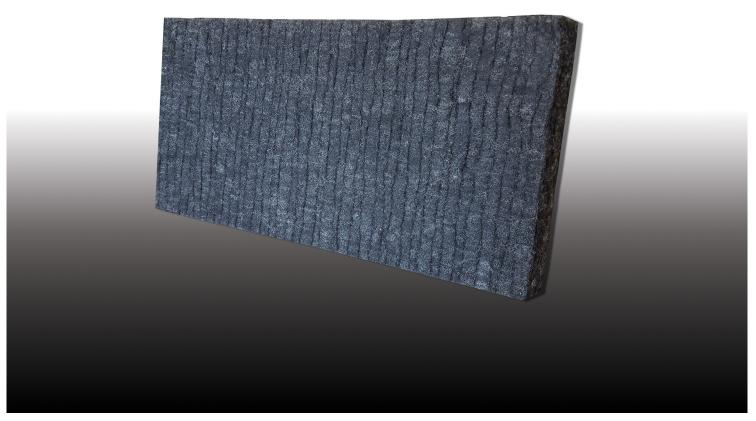


Constantly seeking better ways to be the best®



MilFiber-HT

MilFiber-HT is a vertically lapped synthetic fiber-based sound absorber that is high temperature rated. It is compromise of 100% PET non-woven thermally bonded fiber that is either dark grey or black in color. It can also have facing attached to further enhance the material. MilFiber-HT is able to withstand temperatures up to 200°C. It has been engineered to be used in high temperature applications where traditional polyurethane and melamine foams will not survive long term. It has a lower cost than melamine and absorbs less water and dries much faster. Its high internal strength prevents the material from delaminating. MilFiber-HT is a low VOC material and passes automotive interior specifications.

TYPICAL APPLICATIONS:

Phone: 262-783-3300

Email: info@milcut.com

- Vehicle Engine Bay
- Enclosure Engine/Exhaust Bay
- Areas where melamine is an over-engineered solution

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Typical Physical Properties

Physical Property	Test Method	Typical Results
Material Composition		100% PET non-woven thermally
		bonded (dark grey color)
Surface Density of Fiber Core Range	DIN EN 12 127	250-2,000 gsm
Thickness Range	ISO 9073-2	2mm-60mm
Maximum Service Temperature	Heat soak, 42 days, inspect material	200°C (Continuous)
Thermal Conductivity	ASTM C518	0.036 W/mK @ 22.5°C
Moisture Absorption	@ 50°C, 90% RH (4 days or more)	<0.03% by vol.
Humidity Resistance	42 day immersion in water	No degradation
Mold/Mildew Resistance	ASTM G21	No Mildew
Odor	VDA 270	≤ Group 2 (no issues with odor)
Fogging	DIN 75201-B/GM3235	≤ 1mg
		(compliant for automotive interiors)
Emissions	VDA 278	VOC ≤ 100ppm / FOG ≤ 200ppm
Chemical Resistance (Petrol, Diesel,	GMW14194, FCA MS-HZ-100	No degradation
Transmission, Brake, Glycol Fluids)		
Flammability	FMVSS 302	≤ 100mm/min, self-extinguishing
	UL94 HF-1	Pass

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